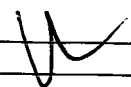


Date: Tuesday, 23/12/2008 11:39:28 AM
 User: Linda Lacelle


Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: REWORK
Job Number	: 44273		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D117762011
This Issue	: 23/12/2008 S.O. No. :	Drawing Number	: ECN08-574
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SKIDTUBES	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	: 	Due Date	: 30/12/2008 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	HAND FINISHING 	HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

REMOVE FROM PKG:

1 X D117-762-041 B 42524

REMOVE (2 PLACES)

4 X D2972 BUSHINGS B140032 X AN4-51A BOLT M1092852 X MS21042L4 NUT M108145

DISCARD / SCRAP

REPLACE WITH (2 PLACES)

4 X D3864-1 BUSHING B _____

2 X AN6-52A BOLT B _____

2 X MS21042L6 NUT B _____

PER DSI 9435

DSI 9435-04 = 44195 ch1 8/12/23 

2.0	D38641	Bushing
-----	--------	---------

B43921SP

Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)
 Bushing

3.0	AN652A	Bolt
-----	--------	------

M110183SP

Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
 Bolt

8/12/23

Date: Tuesday, 23/12/2008 11:39:28 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: REWORK

Job Number: 44273

Part Number: D117762011

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

MS21042L6

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Nut

14108183
8/12/23

1
SP

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Joe 12-23

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
PACKAGE PER PPP USING NEW B/N
ADD DSI9435 PAPERWORK
PACKAGE AT CHG 002

loc 42
JLD 08.12.23

(X)

Rev A 4/12/23

SE

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/24

Job Completion



12 08.12.24

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D117-762 REV. A AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D117-762 REV. 0

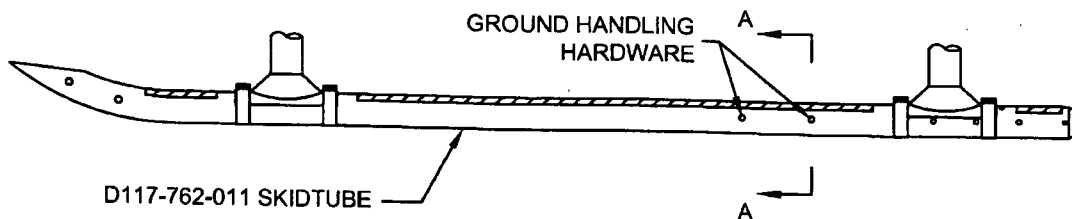
REF FAA STC: SR01853SE

REF TC LETTER OF ACCEPTANCE: RDIMS-4374899

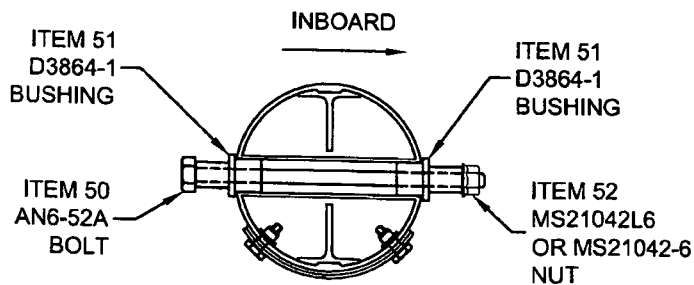
REF EASA STC: EASA.IM.R.S.01499

ON D117-762-011 SKIDTUBES AT CHG 002, THE GROUND HANDLING HARDWARE HAS BEEN REPLACED WITH AN6-52A BOLT (1), D3864-1 BUSHING (2), AND MS21042L6 NUT (1) AS SHOWN BELOW. TORQUE TO 95-110 IN-LBS (10.7-12.4 N-M). AMEND PARTS LIST IN SECTIONS 5.1 OF INSTALLATION INSTRUCTIONS IIN-D117-762 REV. A AND SECTION 32.8 OF THE INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D117-762 REV 0 AS SHOWN ON PAGE 2 OF THIS DOCUMENT.

THERE IS NEGLIGIBLE WEIGHT CHANGE ASSOCIATED WITH THIS MODIFICATION.

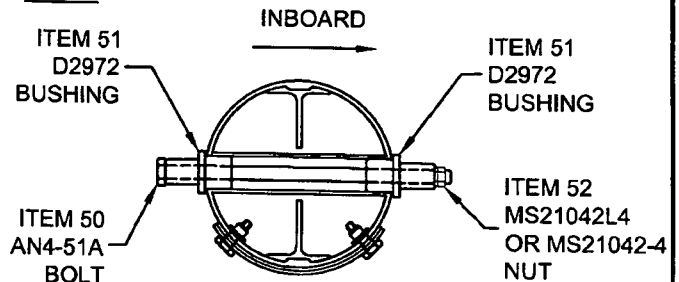


IS



SECTION A-A
2 PL PER SKIDTUBE

WAS



SECTION A-A
2 PL PER SKIDTUBE

Wb 44273

A	NEW ISSUE	PH	08.12.04
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN	PH		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9435	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		GROUND HANDLING HARDWARE CHG	NTS
DATE	08.12.04	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

5.1
32.8

D117-762-011 SKIDTUBE PARTS LIST (IIN-D117-762)
D117-762-011 SKIDTUBE PARTS LIST (ICA-D117-762)

ITEM	Qty -011	Qty -041	PART NUMBER	DESCRIPTION
	X		D117-762-011	SKIDTUBE INSTALLATION
	1	X	D117-762-041	REPLACEMENT SKIDTUBE

IS:

50	2		AN6-52A	BOLT
51	4		D3864-1	BUSHING
52	2		MS21042L6	NUT (OR MS21042-6)

WAS:

50	2		AN4-51A	BOLT
51	4		D2972	BUSHING
52	2		MS21042L4	NUT (OR MS21042-4)

TO UPGRADE A D117-762-011 SKIDTUBE FROM CHG 001 TO CHG 002, THE FOLLOWING KIT CAN BE OBTAINED FROM DART:

Qty -041	PART NUMBER	DESCRIPTION
X	DSI 9435-011	GROUND HANDLING HARDWARE CHANGE
2	AN6-52A	BOLT
4	D3864-1	BUSHING
2	MS21042L6	NUT (OR MS21042-6)

wb 44273

DESIGN	<i>PH</i>	DART AEROSPACE USA, INC PORT HADLOCK, WA
DRAWN	<i>PH</i>	
CHECKED	<i>[Signature]</i>	DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9435 SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE SCALE
DE APPR.	<i>[Signature]</i>	GROUND HANDLING HARDWARE CHG NTS
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